

Date: Monday, 05/05/2008 12:50:32 PM
User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : STUD
Job Number : 39041
Estimate Number : 11859
P.O. Number :
This Issue : 05/05/2008 S.O. No. :
Prsht Rev. : NC Part Number : D2374
First Issue : 11 Type : MACHINED PARTS Drawing Number : D2374 REV A
Previous Run : 36593 Project Number : N/A
Drawing Revision : A
Material :
Due Date : 12/05/2008 Qty: 20 Um: Each
Written By : C/Luc 08.05.05.
Checked & Approved By :
Comment : Est. D 03.04.04 Reformat; Made on Cobra KJ/RF
Est Rev:E Now on Doosan Lathe 08-05-05 JLM Verified
By:EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MDELRLNR1000 Delrin Round Bar 1"



Comment: Qty.: 0.1335 f(s)/Unit Total : 2.6691 f(s)

Delrin Round Bar 1"

Material: Black Acetal (Delrin) 1.00" Ø Rod (M-DELRLN-R1.000)

Batch: M109375

20 08/05/05

2.0 DOOSAN LATHE DOOSAN LATHE



Comment: Doosan Lathe

1- Turn as per Folio FA156 Rev: A & Dwg D2374 Rev: A

2- Mill as per Folio FA156 Rev: N/A & Dwg D2374 Rev: N/A → 08/12/09 22 pcs

3-Deburr per dwg D2374

20 08/05/05

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



08/12/09 22 pcs

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

20 08/05/05

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

20 08/06/05

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 30

8/6/5

20 20

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Part Number: D2374

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(21)

Comment: FINAL INSPECTION/W/O RELEASE

HP 28106106

Job Completion

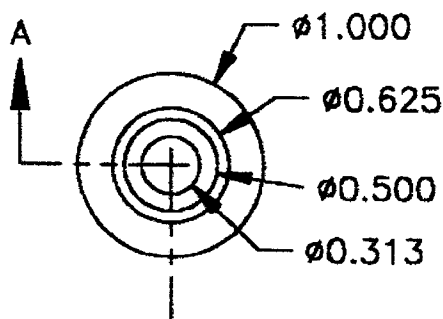


U 08.10.06

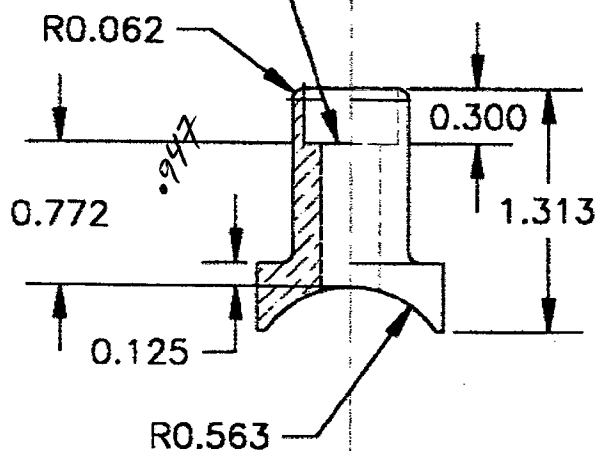


DESIGN B WILLIAMS	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED	DRAWING NO. D2374	REV. A SHEET 1 OF 1
DATE 95:02:24		TITLE STUD	SCALE 1:1

w/o 3904



COUNTER BORE
Ø0.500 X 0.300 DEEP
Ø0.313 THROUGH



SECTION A

MATERIAL: DELRIN BLACK